

# BMW GROUP. TRANSITION UPDATE AND CURRENT STATUS.

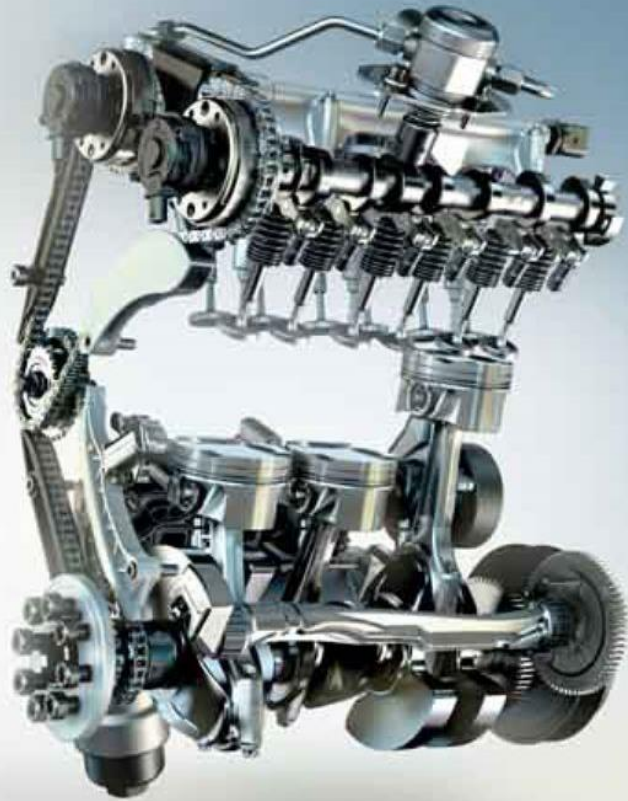
BMW GROUP – POWERTRAIN DIVISION.



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Rüdiger Funke



# BMW GROUP - TRANSITION UPDATE AND CURRENT STATUS. ORGANIZING THE TRANSITION PHASE.



- A process was established to monitor the regulatory changes and changes of management system standards.
- We established two project to manage the transition to ISO 9001:2015 for the BMW Group in general and the transition to IATF 16949:2016 for the Powertrain Division.
- We were monitoring the progress of both projects together.
- We aligned the Re-Certification and Transition Audits.

# BMW GROUP - TRANSITION UPDATE AND CURRENT STATUS. MANAGEMENT SAW BENEFITS / ADDED VALUE FOR THE POWERTRAIN DIVISION.



- Better consistency between strategy and target management as well as target achievements.
- Improved process understanding by adding additional control elements such as flow charts.
- Clear distinction between “Rework” and “Repair” and how to handle them.
- Improved approach to control outsourced processes.
- Improved supplier management for services being integrated during product development as well as manufacturing.
- Improved quality control loops during product development and production.
- Improved effectiveness and efficiency by restructuring equipment maintenance.



# BMW GROUP – POWERTRAIN DIVISION. WE PROUDLY RECEIVED OUR IATF 16949 CERTIFICATES.

